

# Work Order ID 57075

Saturday, March 20, 2010 9:50:51 AM



Page 1

Item ID: D3915-041

Accept



Setup Start



Revision ID:

Item Name: Light Lid ass'y, Long lid

Stop



Start Date: 3/22/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 1.00



Customer:

~~PRELIMINARY ISSUE~~

Reference:

Run Start



Approvals: Process Plan: mf Date: 10-3-20 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D3915

PAT Rev A

100

Weld per dwg A/R Aluminum rod Batch: M112860 0.00



Large Fab

Memo

0.00

1- assemble ribs , weld as per dwg D3915  
\*\*\*\*DO NOT WELD THE (4) CORNERS. GRIND OFF CORNERS TO HAVE  
A 1/8" GAP TO GET THE ACID AND ALODINE OUT OF BASKET LID  
FRAME\*\*\*\*  
2- weld hinge, label plate and Mounting plates as per dwg D3915

SM 10/04/01 (12)

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

PD 10.04.01

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 57075



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# Work Order ID 57075



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|                |                           |            |      |       |               |  |
|----------------|---------------------------|------------|------|-------|---------------|--|
| Item ID:       | D3915-041                 | Accept     |      | Setup | Start         |  |
| Revision ID:   |                           |            |      |       | Stop          |  |
| Item Name:     | Light Lid ass'y, Long lid |            |      |       |               |  |
| Start Date:    | 3/22/2010                 | Start Qty: | 1.00 |       | Cust Item ID: |  |
| Required Date: | 3/31/2010                 | Req'd Qty: | 1.00 |       | Customer:     |  |
| Reference:     |                           |            |      |       |               |  |

|            |               |       |            |       |     |       |  |
|------------|---------------|-------|------------|-------|-----|-------|--|
| Approvals: | Process Plan: | Date: | Tooling:   | Date: | Run | Start |  |
|            | QC:           | Date: | SPC (Y/N): | Date: |     | Stop  |  |

| Sequence ID/<br>Work Center ID          | Operation<br>Description  | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp                                  |
|---|---|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|---|
| 120<br><br>QC<br>Quality Control        | QC5- Inspect part completeness to step on W/O<br><br>Memo   | 0.00<br>0.00         | 8/10/04/01     |              |              |               |               |                  | x/<br>To Approved Rev A DWG<br>that is Attached |
| 130<br><br>HandFinish<br>Hand Finishing | Chemical Conversion Coat per QS1005 4.1<br><br>Memo<br>***ENSURE TO RINSE CAREFULLY ACID AND ALODINE*** | 0.00<br>0.00         | BR 10-4-1      |              |              |               |               |                  | Ⓟ   |
| 140<br><br>Large Fab<br>Large Fab       | Weld per dwg A/R Aluminum rod Batch:<br>M112860<br><br>Memo<br>1- weld (4) corners                      | 0.00<br>0.00         |                |              |              |               |               |                  | 8/10/04/01                                      |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

|  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|
|  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|

**NOTE:** Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

**Work Order ID 57075**

Saturday, March 20, 2010 9:50:51 AM

Page 4

Item ID: D3915-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Light Lid ass'y, Long lid

Start Date: 3/22/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

EP 3/10/04/05 @

180

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Install webbing as per dwg

2- Install placard and label as per dwg

EP 3/10/04/05 @

190

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Assembled to Rev A Dwg

8.10.04/05

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 57075

Saturday, March 20, 2010 9:50:51 AM

Page 5

Item ID: D3915-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Light Lid ass'y, Long lid

Start Date: 3/22/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

200

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

used on w/c 57140

EF 10/04/06 @

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/06

POSITIVE RECALL

EFFECTIVE 10/03/06 AUTH

RELEASED 10/04/06 DATE 10/04/06

mf 10-4-6

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Saturday, March 20, 2010 9:50:51 AM

Page 1

Work Order ID: 57075

Parent Item: D3915-041

Parent Item Name: Light Lid ass'y, Long lid

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 3/22/2010

Required Date: 3/31/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

|       |  |              |    |  |  |     |      |        |        |  |  |  |
|-------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D2957 |  | Manufactured | No |  |  | 100 | Each | 6.0000 | 4.0000 |  |  |  |
|-------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|



Mounting Plate

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

WA

6

29869

2

36399

1

56660

3

|         |  |              |    |  |  |     |      |        |        |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D3915-1 |  | Manufactured | No |  |  | 100 | Each | 0.0000 | 2.0000 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|



Rib

|         |  |              |    |  |  |     |      |        |        |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D4016-5 |  | Manufactured | No |  |  | 100 | Each | 6.0000 | 3.0000 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|



Hinge Half, Light Lid

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ENG

6

56075

6

|         |  |              |    |  |  |     |      |        |        |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D4019-3 |  | Manufactured | No |  |  | 100 | Each | 0.0000 | 3.0000 |  |  |  |
|---------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|



Rib

|           |  |              |    |  |  |     |      |        |        |  |  |  |
|-----------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D4035-045 |  | Manufactured | No |  |  | 100 | Each | 0.0000 | 1.0000 |  |  |  |
|-----------|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|



Lid Rib Assembly, Fwd (Light)

B 57088

(4x)

SY 10/03/31

B 57089 SY 10/03/31

SY 10/03/31

B 56951

(3x)

B 57090 (3) SY 10/03/31

B 56972 (1) SY 10/03/31

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Saturday, March 20, 2010 9:50:51 AM

Work Order ID: 57075

Parent Item: D3915-041

Parent Item Name: Light Lid ass'y, Long lid



Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 3/22/2010

Required Date: 3/31/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name   | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D4035-047<br> |                        | Manufactured  | No          |                     |                  | 100             | Each               | 0.0000         | 1.0000                   |               |                |        |
| Lid Rib Assembly, Aft (Light)   |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |
| D4056-1<br>   |                        | Manufactured  | No          |                     |                  | 100             | Each               | 2.0000         | 1.0000                   |               |                |        |
| Label Plate   |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |

B 56977 ① SJ 10/03/31

Warehouse Loc Qty Loc Code




Location

Main Warehouse

WA

56661

B 56938 ① SJ 10/03/31

|   |  |              |    |  |  |     |      |        |        |  |  |  |
|---|--|--------------|----|--|--|-----|------|--------|--------|--|--|--|
| D2728-1<br>     |  | Manufactured | No |  |  | 180 | Each | 0.0000 | 1.0000 |  |  |  |
| Dart Logo label   |  |              |    |  |  |     |      |        |        |  |  |  |
| D4029-041<br> |  | Manufactured | No |  |  | 180 | Each | 0.0000 | 1.0000 |  |  |  |
| Webbing (Long Basket)   |  |              |    |  |  |     |      |        |        |  |  |  |
| D4086-220<br> |  | Manufactured | No |  |  | 180 | Each | 0.0000 | 1.0000 |  |  |  |
| Placard, Max Load   |  |              |    |  |  |     |      |        |        |  |  |  |

✓ B 10/04/05  
B 56977 1358963 B 10/04/05

B 56977

B 10/04/05

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Saturday, March 20, 2010 9:50:51 AM

Work Order ID: 57075



Parent Item: D3915-041



Parent Item Name: Light Lid ass'y, Long lid

Start Date: 3/22/2010

Required Date: 3/31/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

MS20600-AD4W5

Purchased

No

180

Each

758.0000

34.0000



Blind Rivet

*9/5/10/04/05*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST321

758

110523

212

111477

546

NAS1149DN416J

Purchased

No

180

Each

0.0000

34.0000



Washer

*M 13910*

*34* *2*

*34*



*9/5/10/04/05*

*PTO*

Saturday, March 20, 2010 9:50:51 AM

Shop Packet Print

Page 3

| W/O: |      | WORK ORDER CHANGES                                      |    |       |     |   |   |
|------|------|---|----|-------|-----|---|---|
| DATE | STEP | PROCEDURE CHANGE  | By | Date  | Qty | Approval<br>Chief Eng /<br>Prod Mgr   | Approval<br>QC Inspector  |
|      |      | Change MS20600AD4-5 to MS20600AD4-3<br>H <u>M106375</u> | EB | 06/05 | 32  | <br>C. E. B. | <br>10-04-05 |
|      |      |   |    |       |     |   |   |

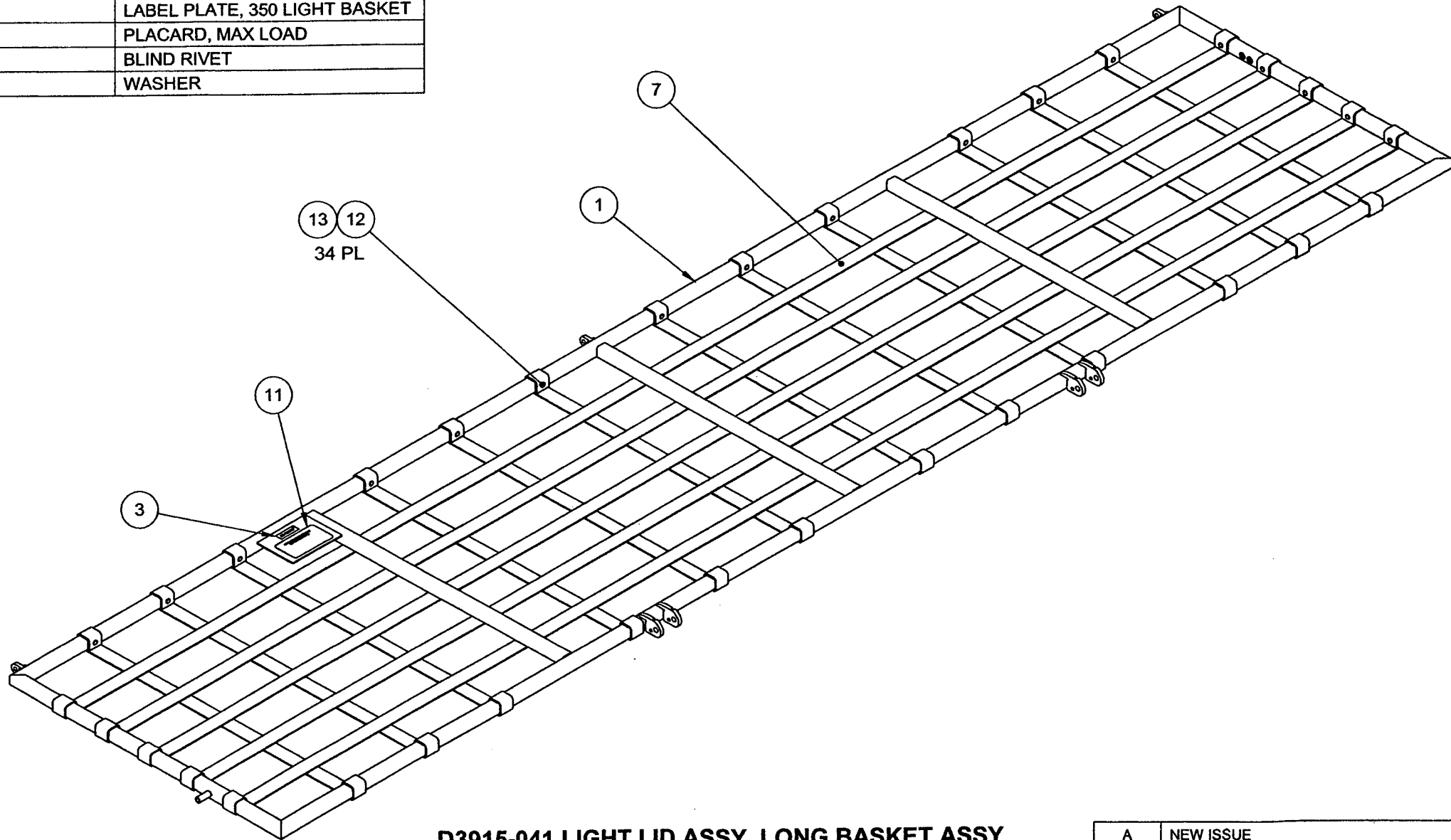
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

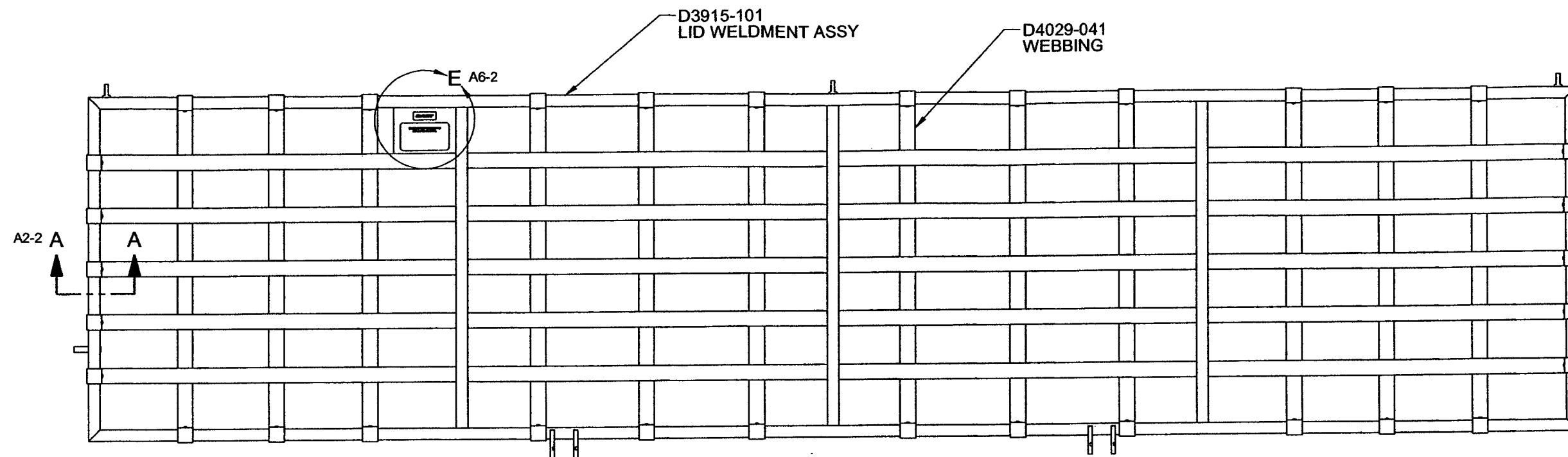
| ITEM | QTY<br>-041 | QTY<br>-101 | P/N           | DESCRIPTION                   |
|------|-------------|-------------|---------------|-------------------------------|
|      | X           |             | D3915-041     | LIGHT LID ASSY, LONG BASKET   |
| 1    | 1           | X           | D3915-101     | BASKET LID WELDMENT ASSY      |
| 2    |             | 2           | D3915-1       | RIB                           |
| 3    | 1           |             | D2728-1       | DART LOGO LABEL               |
| 4    |             | 4           | D2957         | MOUNTING PLATE                |
| 5    |             | 3           | D4016-5       | HINGE HALF                    |
| 6    |             | 3           | D4019-3       | RIB                           |
| 7    | 1           |             | D4029-041     | WEBBING (LONG BASKET)         |
| 8    |             | 1           | D4035-045     | LID RIB ASSY, FWD             |
| 9    |             | 1           | D4035-047     | LID RIB ASSY, AFT             |
| 10   |             | 1           | D4056-1       | LABEL PLATE, 350 LIGHT BASKET |
| 11   | 1           |             | D4086-220     | PLACARD, MAX LOAD             |
| 12   | 34          |             | MS20600AD4W5  | BLIND RIVET                   |
| 13   | 34          |             | NAS1149DN416J | WASHER                        |



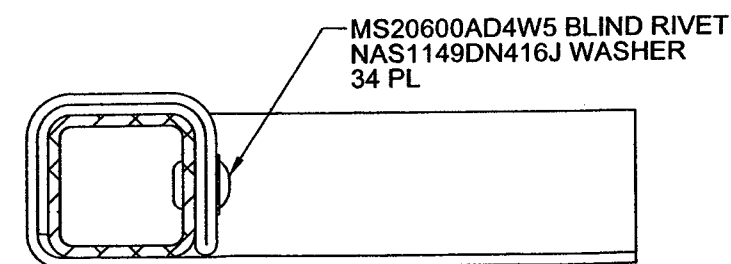
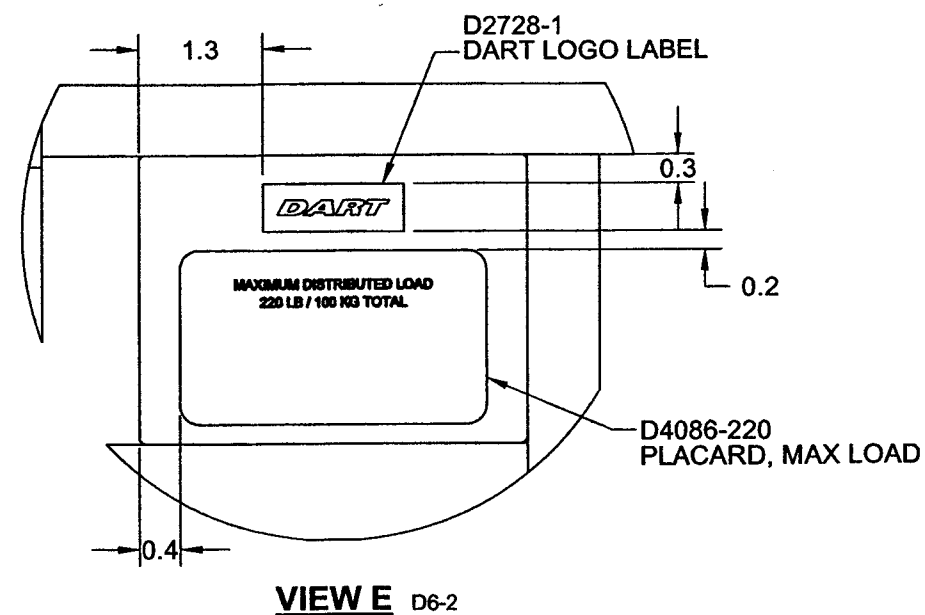
D3915-041 LIGHT LID ASSY, LONG BASKET ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 6.91 lbs

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | JPH  | 10.03.16     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | AJS         | DART AEROSPACE LTD   |              |
| DRAWN      | JPH         | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    |             | DRAWING NO.  | REV. A       |
| MFG. APPR. |             | D3915  | SHEET 1 OF 4 |
| APPROVED   |             | TITLE  | SCALE        |
| DE APPR.   |             | LIGHT LID ASSY-LONG BASKET   | Nts          |
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**D3915-041 LIGHT LID ASSY, LONG BASKET**



**SECTION A-A C8-2**

**RELEASED**  
2010-03-22

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b>  |              |
| DRAWN      | JPH      | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    |          | DRAWING NO.  | REV. A       |
| MFG. APPR. |          | D3915  | SHEET 2 OF 4 |
| APPROVED   |          | TITLE  | SCALE        |
| DE APPR.   |          | LIGHT LID ASSY-LONG BASKET   | NTS          |
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